

**SINGER**  
**271W2**

LIST OF PARTS COMPLETE

FOR

MACHINE NO. 271W2

MAKES STRAIGHT PURL OR WHIP STITCH BUTTONHOLES WITH  
ELONGATED BARRED ENDS ON FABRICS FOR SHIRTS,  
DRESSES, PAJAMAS, ETC.

HIGH SPEED MACHINE WITH POSITIVE GEAR DRIVEN  
CONTINUOUS FEED MECHANISM. TWO SPEED DRIVE.  
LUBRICATED ROTARY HOOK WITH MECHANICAL OPENER.  
AUTOMATIC KNIFE DISENGAGING LEVER MECHANISM.

KNIVES FROM 3/8 TO 3/4 IN. LONG.

AUTOMATICALLY CUTS AND HOLDS THE NEEDLE  
THREAD AND CUTS THE BOBBIN THREAD AND  
THE BUTTONHOLE AFTER STITCHING.

STITCH GEARS FOR 120 STITCHES (NEEDLE DIPS), CHANGED  
WITHOUT THE USE OF TOOLS. STITCH GEARS  
FOR 60 TO 360 STITCHES MAY BE SUPPLIED  
IF SPECIFIED ON THE ORDER.

NOTE: THIS MACHINE CAN BE FURNISHED FOR MAKING  
ELONGATED BARRED END BUTTONHOLES FROM 1/2  
INCH TO 1 INCH LONG.

Machine No. 271W2

<u>Part Number</u>	<u>Description</u>
*271836	Arm with 24081
8582	Arm Dowel Pin (2)
271502	Arm Oil Wick
271503	Arm Oil Wick Retainer
190D	Arm Oil Wick Retainer Screw
271504	Arm Oil Wick Support Spring
190D	Arm Oil Wick Support Spring Screw
271505	Arm Reservoir Oiling Felt
748E	Arm Screw (back) (2)
868E	Arm Screw (front) (2)
271506	Arm Shaft
* 24081	Arm Shaft Bushing (front)
271508	Arm Shaft Bushing (front) Oil Packing (wick)
235706	Arm Shaft Bushing (front) Oil Wick
271509	Arm Shaft Bushing (front) Oiling Felt
271733	Arm Shaft Flanged Bushing (back)
271508	Arm Shaft Flanged Bushing (back) Oil Packing (wick)
271507	Arm Shaft Flanged Bushing (back) Oiling Felt
448ALX	Arm Shaft Flanged Bushing (back) Set Screw
271837	Arm Side Cover (left) with two 271804
271804	Arm Side Cover (left) Position Pin
141572X	Arm Side Cover (left) Screw

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<u>Part Number</u>	<u>Description</u>
271511	Arm Side Cover (right)
141572K	Arm Side Cover (right) Screw (2)
271791	Arm Side Cover Insert Cushion (rubber) (8)
271512	Arm Top Cover with 190D and 271761
228661	Arm Top Cover Cushion (rubber) (2)
271514	Arm Top Cover Hinge
934X	Arm Top Cover Hinge Screw (8)
271761	Arm Top Cover Lock Spring
190D	Arm Top Cover Lock Spring Screw
271408	Automatic Knife Disengaging Lever
271782	Automatic Knife Disengaging Lever Bracket
161D	Automatic Knife Disengaging Lever Bracket Screw (2)
974F	Automatic Knife Disengaging Lever Hinge Screw
1698C	Automatic Knife Disengaging Lever Hinge Screw Nut
271967	Automatic Knife Disengaging Lever Stop Washer
271410	Automatic Knife Disengaging Lever Thread Guide
1443F	Automatic Knife Disengaging Lever Thread Guide Screw
271838	Barring Lever
350712C	Barring Lever Hinge Screw
201732C	Barring Lever Hinge Screw Nut
271839	Barring Plate (first bar)
271840	Barring Plate (second bar)

Machine No. 271W2

<u>Part Number</u>	<u>Description</u>
271485	Barring Plate Cam with two 453ALX
40025	Barring Plate Cam Position Pin
453ALX	Barring Plate Cam Set Screw
141644C	Barring Plate Screw (2)
206482	Barring Plate Screw Washer (2)
271929	Barring Point
191F	Barring Point Screw
271517	Barring Shaft
53361C	Barring Shaft Adjusting Lock Nut (2)
271631	Barring Shaft Bushing (lower)
271774	Barring Shaft Bushing (upper)
271518	Barring Shaft Oiling Felt (in Arm)
271755	Barring Shaft Oiling Felt (lower)
271756	Barring Shaft Oiling Felt (lower) Retainer
216D	Barring Shaft Oiling Felt (lower) Retainer Screw
271698	Barring Shaft Oiling Wick
271796	Barring Slide
271943	Barring Slide Operating Plate (adjustable)
223D	Barring Slide Operating Plate (adjustable) Screw (2)
141564C	Barring Slide Operating Plate Adjusting Screw
1607E	Barring Slide Operating Plate Adjusting Screw Nut
271883	Barring Slide Operating Plate (stationary)

Machine No. 271W2

<u>Part Number</u>	<u>Description</u>
228D	Barring Slide Operating Plate (stationary) Screw (2)
271519	Barring Slide Operating Rod
271411	Barring Slide Operating Rod Spring
271413	Barring Slide Operating Rod Spring Bracket
201784X	Barring Slide Operating Rod Spring Bracket Nut
210805	Barring Slide Operating Rod Spring Bracket Washer
350287F	Barring Slide Operating Rod Spring Screw
225734	Barring Slide Operating Rod Spring Screw Washer
271412	Barring Slide Operating Rod Stud
271460	Barring Slide Stop
141670C	Barring Slide Stop Adjusting Screw
1607E	Barring Slide Stop Adjusting Screw Nut
704F	Barring Slide Stop Attaching Screw
271841	Barring Tension Plate (lower)
40043	Barring Tension Plate (lower) Collar with 209ALD
209ALD	Barring Tension Plate (lower) Collar Set Screw
271691	Barring Tension Plate (lower) Spring
271842	Barring Tension Plate (upper)
141628E	Barring Tension Screw Stud
271414	Barring Tension Spring
12400	Barring Tension Spring Guide
1562J	Barring Tension Spring Regulating Nut

Machine No. 271W2

<u>Part Number</u>	<u>Description</u>
271843	Barring Tension Support Bracket with 141628E
190D	Barring Tension Support Bracket Screw (2)
271880	Barring Tie Stitch Plate
141644C	Barring Tie Stitch Plate Screw (4)
206482	Barring Tie Stitch Plate Screw Washer (4)
271886	Barring Trip Lever
271887	Barring Trip Lever Hinge Pin
271888	Barring Trip Lever Plate
196E	Barring Trip Lever Plate Clamping Screw (2)
210962	Barring Trip Lever Spring
271889	Barring Tripping Point
50172C	Barring Tripping Point Lock Screw
271890	Barring Tripping Point Spacer
*271520	Bed with 271799
53569E	Bed Leg Extension (adjustable) Lock Nut
141659E	Bed Leg Extension (adjustable) Screw
271415	Bed Oil Guard with 249883
249883	Bed Oil Guard Oil Tube (brass)
1235F	Bed Oil Guard Screw
271752	Belt Guard Lock Spring Catch
176X	Belt Guard Lock Spring Catch Screw (2)
271977	Belt Shifter with 350287F

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Part Number	<u>Description</u>
271522	Belt Shifter Operating Actuator
1655C	Belt Shifter Operating Actuator Lock Nut
350287F	Belt Shifter Operating Actuator Set Screw
271523	Belt Shifter Operating Block with 350287F
350287F	Belt Shifter Operating Block Set Screw
350287F	Belt Shifter Set Screw
271524	Belt Shifter Shaft
271727	Belt Shifter Shaft Bracket
249858	Belt Shifter Shaft Bracket Extension with 51047E
51047E	Belt Shifter Shaft Bracket Extension Pinch Screw
158E	Belt Shifter Shaft Bracket Extension Screw
350288F	Belt Shifter Shaft Bracket Hinge Screw
23554	Belt Shifter Shaft Bracket Spring
350339E	Belt Shifter Shaft Bracket Spring Screw Stud (2)
271965	Belt Shifter Shaft Bracket Stop
191F	Belt Shifter Shaft Bracket Stop Screw
249861	Belt Shifter Shaft Guide Collar with 237D
2269	Belt Shifter Shaft Guide Collar Position Pin
237D	Belt Shifter Shaft Guide Collar Set Screw
271950	Belt Shifter Shaft Spring
39882	Belt Shifter Stop Washer (nylon)



Machine No. 271W2

<u>Part Number</u>	<u>Description</u>
249863	Belt Shifter Trip Point
756E	Belt Shifter Trip Point Screw
249864	Belt Shifter Trip Stud
271844	Eight Stitch Adjusting Point
141623C	Eight Stitch Adjusting Point Adjusting Screw
1550C	Eight Stitch Adjusting Point Adjusting Screw Nut
350287C	Eight Stitch Adjusting Point Screw
233028	Bobbin
271419	Bobbin Case Base
271784	Bobbin Case Cap with 591F, 141514C and 271964
271785	Bobbin Case Cap complete, Nos. 592E, 210736, 271784 and 271787
271786	Bobbin Case Latch
271787	Bobbin Case Latch 271786 with 210734 and 210735
210735	Bobbin Case Latch Fulcrum Pin
210734	Bobbin Case Latch Lever
210736	Bobbin Case Latch Spring
592E	Bobbin Case Latch Stop Screw
271420	Bobbin Case complete, Nos. 271419 and 271785
271527	Bobbin Case Opener Bracket with 271828, 271829 and 271974
271417	Bobbin Case Opener Bracket Adjusting Collar with 50379

Machine No. 271W2

<u>Part Number</u>	<u>Description</u>
50379	Bobbin Case Opener Bracket Adjusting Collar Set Screw
271832	Bobbin Case Opener Bracket Hinge Stud
271741	Bobbin Case Opener Bracket Hinge Stud Oil Drip Guide
271974	Bobbin Case Opener Bracket Hinge Stud Oiling Felt
141602C	Bobbin Case Opener Bracket Hinge Stud Position Screw
271833	Bobbin Case Opener Bracket Oil Regulating Screw Stud
271828	Bobbin Case Opener Bracket Oiling Felt
271829	Bobbin Case Opener Bracket Oiling Felt Pin
271418	Bobbin Case Stop
201474E	Bobbin Case Stop Screw
271964	Bobbin Case Tension Spring
141514C	Bobbin Case Tension Spring Regulating Screw
591F	Bobbin Case Tension Spring Screw
271845	Clamp Arm with 50166E
271846	Clamp Arm Hinge Block with 141624C
271533	Clamp Arm Hinge Block Pin
227224	Clamp Arm Hinge Block Pin Collar with 201052ALX
201052ALX	Clamp Arm Hinge Block Pin Collar Set Screw
889AL	Clamp Arm Hinge Block Pin Set Screw
141554ALX	Clamp Arm Screw (2)
202622	Clamp Arm Screw Washer (2)

Machine No. 271W2

<u>Part Number</u>	<u>Description</u>
271945	Clamp Carrier with 249735 and two 934X
271924	Clamp Carrier Block with 40007 and four 404D
40007	Clamp Carrier Block Plate
404D	Clamp Carrier Block Plate Screw
271892	Clamp Carrier Connecting Rod
52C	Clamp Carrier Connecting Rod Hinge Screw
271920	Clamp Carrier Guide (left)
756D	Clamp Carrier Guide (left) Screw (long)
1345D	Clamp Carrier Guide (left) Screw (short)
271922	Clamp Carrier Guide (right)
1230F	Clamp Carrier Guide (right) Screw (2)
249753	Clamp Carrier Plate
1231F	Clamp Carrier Plate Screw (back) (2)
404D	Clamp Carrier Plate Screw (front) (2)
249623	Clamp Carrier Regulator with 240D, 1960 and 39583
271535	Clamp Carrier Regulator Bearing
742X	Clamp Carrier Regulator Bearing Screw (3)
141675C	Clamp Carrier Regulator Cap Screw
1960	Clamp Carrier Regulator Roller and Screw Stud with 1520J
1520J	Clamp Carrier Regulator Roller and Screw Stud Nut
271416	Clamp Carrier Regulator Slide
141597C	Clamp Carrier Regulator Stud (to regulate length of buttonhole)

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<u>Part Number</u>	<u>Description</u>
1671C	Clamp Carrier Regulator Stud Nut
39532	Clamp Carrier Regulator Stud Sleeve
39583	Clamp Carrier Regulator Stud Stop
240D	Clamp Carrier Regulator Stud Stop Screw
271921	Clamp Carrier Slide with 1345D, 271920 and two 756D
271893	Clamp Carrier Slide Guide (left)
271894	Clamp Carrier Slide Guide (right)
1094C	Clamp Carrier Slide Guide Screw (4)
271932	Clamp Carrier Slide Lever with 1960
271895	Clamp Carrier Slide Lever Regulator
23396	Clamp Carrier Slide Lever Regulator Cap
223D	Clamp Carrier Slide Lever Regulator Cap Screw (4)
67D	Clamp Carrier Slide Lever Regulator Screw
1960	Clamp Carrier Slide Lever Roller and Screw Stud with 1520J
1520J	Clamp Carrier Slide Lever Roller and Screw Stud Nut
271891	Clamp Carrier Slide Lever Socket Joint
1234C	Clamp Carrier Slide Regulating Stud
271896	Clamp Carrier Slide Regulating Stud Bushing
1658C	Clamp Carrier Slide Regulating Stud Thumb Nut
1256D	Clamp Carrier Slide Screw (2)
*249735	Clamp Carrier Stay Plate

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<u>Part Number</u>	<u>Description</u>
934X	Clamp Carrier Stay Plate Screw
271403	Clamp Check
271849	Clamp Check Holder (for use with 271404 or 271847)
337E	Clamp Check Holder Adjusting Screw (2)
249749	Clamp Check Holder Adjusting Screw Friction Plate
212D	Clamp Check Holder Hinge Cap Screw
237D	Clamp Check Holder Stop Screw
39715	Clamp Check Holder Stop Screw Washer
271402	Clamp Check Mat Housing with 1/16 inch Thick Rubber
141601K	Clamp Check Mat Housing Screw (2) for 271404 and 271407
1296AL	Clamp Check Screw (2)
271404	Clamp Check complete, Nos. 271402, 271403 and two 141601K for 3/8 to 11/16 inch buttonholes
	NOTE: Clamp Check complete 271404 is furnished with this machine unless another Clamp Check is specified on order
	<u>OTHER CLAMP CHECKS AS ORDERED</u>
271406	Clamp Check
271847	Clamp Check, for 3/8 to 11/16 inch buttonholes
271848	Clamp Check, for 3/8 to 1 inch buttonholes
271850	Clamp Check Holder (for use with 271407 or 271848)
271405	Clamp Check Mat Housing with 1/16 inch thick rubber

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<u>Part Number</u>	<u>Description</u>
271407	Clamp Check complete, Nos. 271405, 271406 and (2) 141601X, for 3/8 to 1 inch buttonholes (1/16 inch thick rubber mat)
271539	Clamp Lifting Arm
271540	Clamp Lifting Arm Connection
141556AL	Clamp Lifting Arm Connection Hinge Screw
1620E	Clamp Lifting Arm Connection Hinge Screw Nut
1901	Clamp Lifting Arm Connection Roller and Screw Stud with 229D and 12424
271541	Clamp Lifting Arm Connection Roller and Screw Stud Bracket
157F	Clamp Lifting Arm Connection Roller and Screw Stud Bracket Screw
39541	Clamp Lifting Arm Connection Roller and Screw Stud Bracket Screw Washer
229D	Clamp Lifting Arm Connection Roller Cap Screw
12424	Clamp Lifting Arm Connection Roller Cap Screw Washer
690D	Clamp Lifting Arm Screw (2)
271542	Clamp Plate
271543	Clamp Plate Block with 889AL
397E	Clamp Plate Block Screw (2)
1235F	Clamp Plate Screw (4)
271544	Clamp Plate Support
50156D	Clamp Plate Support Screw (2)

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<u>Part Number</u>	<u>Description</u>
271545	Clamp Spring
157F	Clamp Spring Screw
23390	Clamp Spring Screw Washer
50221D	Clamp Spring Thumb Screw (pressure regulating)
1521E	Clamp Spring Thumb Screw Lock Nut
271546	Clamp Spring Thumb Screw Rest
271702	Clamp Spring Thumb Screw Sleeve
1623X	Clamp Spring Thumb Screw Sleeve Nut
271486	Face Plate
271500	Face Plate 271486 with 1423F, 271667 and 271692
330D	Face Plate Screw (lower)
140050J	Face Plate Screw (upper)
271549	Feed Driving Bevel Gear
271728	Feed Driving Bevel Gear Bracket
271473	Feed Driving Bevel Gear Bracket 271728 with 141546C and 271549
1396E	Feed Driving Bevel Gear Bracket Screw (2)
141546C	Feed Driving Bevel Gear Cap Screw
271750	Feed Driving Bevel Pinion with two 453AL
40025	Feed Driving Bevel Pinion Position Pin
453AL	Feed Driving Bevel Pinion Position Set Screw
271550	Feed Driving Gear, 64 teeth

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<u>Part Number</u>	<u>Description</u>
271978	Feed Driving Gear Stud (eccentric) with 263572
263572	Feed Driving Gear Stud (eccentric) Oil Packing (wick)
140930XC	Feed Driving Gear Stud Set Screw
271881	Feed Driving Pinion
971E	Feed Driving Pinion Screw (4)
271757	Feed Hand Ratchet Lever
271758	Feed Hand Ratchet Lever Bracket with 1241D
271772	Feed Hand Ratchet Lever Bracket Spring
1241D	Feed Hand Ratchet Lever Bracket Spring Screw Stud
50057D	Feed Hand Ratchet Lever Hinge Screw
271558	Feed Ratchet Gear (lower) 70 teeth
271559	Feed Ratchet Gear (upper) 32 teeth
271560	Feed Ratchet Gear Compression Spring
141504X	Feed Ratchet Gear Compression Spring Cap Screw
271731	Feed Ratchet Gear Compression Spring Washer
271409	Feed Ratchet Gear (eccentric) Stud with 271562
271562	Feed Ratchet Gear (eccentric) Stud Oil Packing (wick)
350781AL	Feed Ratchet Gear (eccentric) Stud Set Screw
271564	Feed Wheel with 271795 and two 141563E
201668E	Feed Wheel Clamping Nut
271565	Feed Wheel Driving Shaft
271566	Feed Wheel Driving Shaft Gear with 904AL



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<u>Part Number</u>	<u>Description</u>
239515	Feed Wheel Driving Shaft Gear Position Pin (spirol)
904AL	Feed Wheel Driving Shaft Gear Position Screw
271567	Feed Wheel Driving Shaft Gear (intermediate)
271568	Feed Wheel Driving Shaft Gear (intermediate) Stud
141602C	Feed Wheel Driving Shaft Gear (intermediate) Stud Set Screw
235706	Feed Wheel Driving Shaft Oiling Wick
265672	Feed Wheel Driving Shaft Retaining Ring
271569	Feed Wheel Driving Shaft Washer
271927	Feed Wheel Shaft
271573	Feed Wheel Shaft Thrust Collar with 460AL
9046	Feed Wheel Shaft Thrust Collar Position Pin
460AL	Feed Wheel Shaft Thrust Collar Set Screw
271933	Feed Wheel Tripping Lever
350237C	Feed Wheel Tripping Lever Hinge Screw
1620E	Feed Wheel Tripping Lever Hinge Screw Nut
271951	Feed Wheel Tripping Lever Point
203C	Feed Wheel Tripping Lever Point Screw (2)
646F	Feed Wheel Tripping Lever Screw Stud
250444	Feed Wheel Tripping Lever Screw Stud Washer
23435	Feed Wheel Tripping Lever Spring
190D	Feed Wheel Tripping Lever Spring Screw

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<u>Part Number</u>	<u>Description</u>
184E	Feed Wheel Tripping Lever Stop Screw
271795	Feed Wheel Tripping Point
141563E	Feed Wheel Tripping Point Screw
271574	Hook (sewing) with 502535
502535	Hook Oiling Felt
271575	Hook 271574 with 141507C, 210541, 271471, 271593, 271789 and three 141525F
271421	Hook and Bobbin Case complete, Nos. 271420 and 271575
271578	Hook Driving Connection Belt (reinforced neoprene)
*271579	Hook Driving Connection Belt Pulley
271580	Hook Driving Connection Belt Pulley 271579 with two 267093
964D	Hook Driving Connection Belt Pulley Cap Screw
271584	Hook Driving Connection Belt Pulley Gear with 141600AL
141600AL	Hook Driving Connection Belt Pulley Gear Lock Screw
40025	Hook Driving Connection Belt Pulley Gear Position Pin
267093	Hook Driving Connection Belt Pulley Needle Bearing
271423	Hook Driving Connection Belt Pulley Oiling Wick
271979	Hook Driving Connection Belt Pulley Stud (eccentric) with 271583
271583	Hook Driving Connection Belt Pulley Stud Oil Packing (wick)
430AL	Hook Driving Connection Belt Pulley Stud Screw

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<u>Part Number</u>	<u>Description</u>
271754	Hook Driving Connection Belt Pulley Thrust Washer
271585	Hook Driving Shaft with 244746 and two 141547AL
271586	Hook Driving Shaft Bushing (back)
271830	Hook Driving Shaft Bushing (back) Oil Packing (wick)
271456	Hook Driving Shaft Bushing (front) (adjustable)
141629AL	Hook Driving Shaft Bushing (front) (adjustable) Set Screw
*271588	Hook Driving Shaft Connection Belt Pulley
271794	Hook Driving Shaft Connection Belt Pulley 271588 with 268425 and two 140409AL
268425	Hook Driving Shaft Connection Belt Pulley Needle Bearing
140409AL	Hook Driving Shaft Connection Belt Pulley Screw
271807	Hook Driving Shaft Hook Driver Lock Pin
271589	Hook Driving Shaft Oil Chain (endless)
271474	Hook Driving Shaft Oil Chain Guard (lower)
50579	Hook Driving Shaft Oil Chain Guard (lower) Screw (2)
271475	Hook Driving Shaft Oil Chain Guard (upper) with 350595XC
350595XC	Hook Driving Shaft Oil Chain Guard (upper) Set Screw
271788	Hook Driving Shaft Oil Packing (wick)
271591	Hook Driving Shaft Oil Tube (brass)
271789	Hook Gib
141525F	Hook Gib Screw

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<u>Part Number</u>	<u>Description</u>
271592	Hook Oil Control Screw Stud
271471	Hook Oil Control Screw Stud 271592 with 271808
271593	Hook Oil Control Screw Stud Pin
271808	Hook Oil Control Screw Stud Seal Ring (rubber)
244746	Hook Oil Seal Ring (rubber)
141547AL	Hook Set Screw
210541	Hook Washer Needle Guard
141507C	Hook Washer Needle Guard Screw
271899	Knife, 3/8 inch
271900	Knife, 7/16 inch
271901	Knife, 1/2 inch
	NOTE: Knife 271901 is furnished with this machine unless another knife is speci- fied on order
271902	Knife, 9/16 inch
271903	Knife, 5/8 inch
271904	Knife, 11/16 inch
271905	Knife, 3/4 inch
23460	Knife Bar
271914	Knife Bar Connecting Link
1239D	Knife Bar Connecting Link Cap Screw
1240F	Knife Bar Connecting Link Hinge Screw
271915	Knife Bar Connecting Stud with 1319F

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<u>Part Number</u>	<u>Description</u>
1319F	Knife Bar Connecting Stud Clamping Screw
262128	Knife Bar Disengaging Lever with 262058
271934	Knife Bar Disengaging Lever Catch with 1963
271935	Knife Bar Disengaging Lever Catch Bracket with 1242D and 238089
238089	Knife Bar Disengaging Lever Catch Bracket Position Pin
50416F	Knife Bar Disengaging Lever Catch Hinge Screw
1547X	Knife Bar Disengaging Lever Catch Hinge Screw Nut
1963	Knife Bar Disengaging Lever Catch Roller and Stud
249659	Knife Bar Disengaging Lever Catch Spring
1241D	Knife Bar Disengaging Lever Catch Spring Screw Stud
23466	Knife Bar Disengaging Lever Catch Tripping Point
249869	Knife Bar Disengaging Lever Catch Tripping Point Collar with 175E, 756E, 23466, 249863 and two 448ALX
448ALX	Knife Bar Disengaging Lever Catch Tripping Point Collar Set Screw
175E	Knife Bar Disengaging Lever Catch Tripping Point Screw
90F	Knife Bar Disengaging Lever Hinge Screw
262058	Knife Bar Disengaging Lever Screw Stud
249660	Knife Bar Disengaging Lever Spring
1242D	Knife Bar Disengaging Lever Spring Screw
271595	Knife Bar Driving Lever

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<u>Part Number</u>	<u>Description</u>
350281C	Knife Bar Driving Lever Hinge Screw
271801	Knife Bar Driving Lever Screw Stud
201732C	Knife Bar Driving Lever Screw Stud Nut
23681	Knife Bar Driving Lever Spring
51407AL	Knife Bar Driving Lever Spring Screw
271936	Knife Bar Driving Lever (intermediate)
144D	Knife Bar Driving Lever (intermediate) Cap Screw
262171	Knife Bar Driving Lever (intermediate) Connecting Link
54F	Knife Bar Driving Lever (intermediate) Connecting Link Hinge Screw
141586C	Knife Bar Driving Lever (intermediate) Hinge Screw Stud
53570K	Knife Bar Driving Lever (intermediate) Hinge Screw Stud Nut
205634	Knife Bar Driving Lever (intermediate) Hinge Screw Stud Washer
1959	Knife Bar Driving Lever (intermediate) Roller and Screw Stud with 229D and 12424
229D	Knife Bar Driving Lever (intermediate) Roller Cap Screw
12424	Knife Bar Driving Lever (intermediate) Roller Cap Screw Washer
271494	Knife Bar Spring
249544	Knife Bar Stop
249545	Knife Bar Stop Retainer Plate

Machine No. 271W2

<u>Part Number</u>	<u>Description</u>
168D	Knife Bar Stop Retainer Plate Screw (2)
271470	Knife Holder
1243F	Knife Holder Guide Stud
1608C	Knife Holder Guide Stud Nut
141673XC	Knife Holder and Needle Thread Pull Off Roller Arm Bracket Screw
1547X	Knife Holder and Needle Thread Pull Off Roller Arm Bracket Screw Nut
191F	Knife Screw
23390	Knife Screw Washer
271596	Needle Bar
271835	Needle Bar 271596 with 336F
271597	Needle Bar Connecting Link
1021E	Needle Bar Connecting Link Cap Screw
271602	Needle Bar Connecting Stud with 350713ALX
350713ALX	Needle Bar Connecting Stud Set Screw
271760	Needle Bar Crank with 858AL, 1036AL, 1065AL and 1258AL
1065AL	Needle Bar Crank Position Screw
858AL	Needle Bar Crank Set Screw
271603	Needle Bar Frame with 241189, 270200, 271610 and 271611
271604	Needle Bar Frame Connection
141548F	Needle Bar Frame Connection Cap Screw

Machine No. 271W2

<u>Part Number</u>	<u>Description</u>
141549F	Needle Bar Frame Connection Hinge Screw
271764	Needle Bar Frame Connection Oiling Felt
271765	Needle Bar Frame Connection Oiling Felt Retainer
271771	Needle Bar Frame Connection Oiling Felt Retainer Clamp
271976	Needle Bar Frame Connection Oiling Wick
271605	Needle Bar Frame Driving Gear
51000E	Needle Bar Frame Driving Gear Screw (2)
271606	Needle Bar Frame Oiling Felt (lower)
271607	Needle Bar Frame Oiling Felt (upper)
271974	Needle Bar Frame Oiling Felt Plug (for upper insert)
271918	Needle Bar Frame Pitman (hinge screw end)
271831	Needle Bar Frame Pitman (hinge screw end) Washer
271917	Needle Bar Frame Pitman (regulator end)
190F	Needle Bar Frame Pitman Adjusting Screw
7071	Needle Bar Frame Pitman Adjusting Screw Washer
271966	Needle Bar Frame Pitman (adjustable) complete, Nos. 271917, 271918, two each 190F and 7071
1042C	Needle Bar Frame Pitman Hinge Screw
1547X	Needle Bar Frame Pitman Hinge Screw Nut
271770	Needle Bar Frame Regulator
262133	Needle Bar Frame Regulator Hinge Stud
271608	Needle Bar Frame Regulator Hinge Stud 262133 with 262135 and 271609



Machine No. 271W2

<u>Part Number</u>	<u>Description</u>
271609	Needle Bar Frame Regulator Hinge Stud Oil Wick
262135	Needle Bar Frame Regulator Hinge Stud Oil Wick Retainer
446ALX	Needle Bar Frame Regulator Hinge Stud Set Screw
1038C	Needle Bar Frame Regulator Hub Adjusting Screw
1698C	Needle Bar Frame Regulator Hub Adjusting Screw Nut
7070	Needle Bar Frame Regulator Hub Adjusting Screw Sleeve
39504	Needle Bar Frame Regulator Hub Adjusting Screw Washer
673F	Needle Bar Frame Screw Center
1517D	Needle Bar Frame Screw Center Nut
271610	Needle Bar Oiling Felt
271611	Needle Bar Oiling Felt Retainer
270200	Needle Bar Oiling Wick
271947	Needle Plate
350234D	Needle Plate Screw (2)
336F	Needle Set Screw
271858	Needle Thread Pull-Off with 350287C
350287C	Needle Thread Pull-Off Hub Screw
271859	Needle Thread Pull-Off Latch
271860	Needle Thread Pull-Off Latch Spring
201883	Needle Thread Pull-Off Roller
351895	Needle Thread Pull-Off Roller 201883 with 141661C

Machine No. 271W2

<u>Part Number</u>	<u>Description</u>
271980	Needle Thread Pull-Off Roller Arm with 351895
271981	Needle Thread Pull-Off Roller Arm Bracket
203X	Needle Thread Pull-Off Roller Arm Screw
141661C	Needle Thread Pull-Off Roller Screw Stud
271982	Needle Thread Pull-Off Shaft
271457	Needle Thread Pull-Off Shaft Collar with 141625C
141625C	Needle Thread Pull-Off Shaft Collar Set Screw
1423D	Needle Thread Pull-Off Shaft Screw (2)
271983	Needle Thread Pull-Off Shaft Spring
350229E	Needle Thread Pull-Off Stop Screw
1550J	Needle Thread Pull-Off Stop Screw Nut
271488	Needle Thread Tension Guide
190E	Needle Thread Tension Guide Screw
271984	Needle Thread Tension (rear) Actuator with 336F
271985	Needle Thread Tension (rear) Bracket
161D	Needle Thread Tension (rear) Bracket Screw
32012	Needle Thread Tension (rear) Disc
1560C	Needle Thread Tension (rear) Regulating Thumb Nut
32572	Needle Thread Tension (rear) Releasing Disc
39635	Needle Thread Tension (rear) Releasing Pin
271986	Needle Thread Tension (rear) Rod
50057D	Needle Thread Tension (rear) Rod Actuator Screw

Machine No. 271W2

<u>Part Number</u>	<u>Description</u>
336F	Needle Thread Tension (rear) Rod Set Screw
350399F	Needle Thread Tension (rear) Screw Stud
271987	Needle Thread Tension (rear) Secondary Spring
271665	Needle Thread Tension (rear) Spring
1664E	Needle Thread Tension (rear) Stud Lock Nut
271988	Needle Thread Tension (rear) complete, Nos. 1560C, 1664E, 32572, 39635, 271665, 271985, 271987, 350399C and two 32012
271799	Oil Supply Tube
271615	Pulley (loose) with 271734 and two 271767
271734	Pulley (loose) Ball Bearing (double shielded bearing)
271767	Pulley (loose) Ball Bearing Retaining Ring
271740	Pulley (loose) Retaining Ring
271618	Pulley (positive drive)
271763	Pulley (positive drive) 271618 with 271736 and two 271766
271736	Pulley (positive drive) Ball Bearing (double shielded bearing)
271766	Pulley (positive drive) Ball Bearing Retaining Ring
271619	Pulley (positive drive) Gear and Stop Cam Spring Cover with three 389F
140050C	Pulley (positive drive) Gear Screw (3)
271738	Pulley (positive drive) Spacer
271617	Pulley (tight) with 140321C

Machine No. 271W2

<u>Part Number</u>	<u>Description</u>
271739	Pulley (tight) Pin (spirol)
140321C	Pulley (tight) Set Screw
271621	Safety Tripping Lever
350109C	Safety Tripping Lever Hinge Screw
271622	Safety Tripping Lever Lock
271623	Safety Tripping Lever Lock Plate
140566AL	Safety Tripping Lever Lock Plate Hinge Screw
350114C	Safety Tripping Lever Lock Screw (2)
39541	Safety Tripping Lever Lock Screw Washer (2)
271624	Safety Tripping Lever Release Plate
898D	Safety Tripping Lever Release Plate Screw
251170	Safety Tripping Lever Spring
217D	Safety Tripping Lever Spring Screw
7071	Safety Tripping Lever Spring Screw Washer
271989	Sewing Safety Lever Clamp with 1149AL
1149AL	Sewing Safety Lever Clamp Pinch Screw
271990	Sewing Safety Lever Extension with 1822
1822	Sewing Safety Lever Extension Roller
191F	Sewing Safety Lever Extension Screw
204925	Sewing Safety Lever Extension Screw Washer
271991	Sewing Safety Lever complete, Nos. 271989, 271990, two 191F and 204925

Machine No. 271W2

<u>Part Number</u>	<u>Description</u>
271625	Sewing Safety Lock
271626	Sewing Safety Lock Actuating Cam
980C	Sewing Safety Lock Actuating Cam Hinge Screw
271627	Sewing Safety Lock Actuating Cam Plate
181D	Sewing Safety Lock Actuating Cam Plate Screw (2)
271628	Sewing Safety Lock Engaging Plate
401D	Sewing Safety Lock Engaging Plate Screw
271629	Sewing Safety Lock Hinge Bracket
271630	Sewing Safety Lock Hinge Bracket Collar with 202F
202F	Sewing Safety Lock Hinge Bracket Collar Screw
271489	Sewing Safety Lock Hinge Bracket Spring
201381D	Sewing Safety Lock Hinge Bracket Spring Screw
249947	Sewing Safety Lock Pitman (front section)
271632	Sewing Safety Lock Pitman (rear section)
350235D	Sewing Safety Lock Pitman Hinge Screw (back)
980C	Sewing Safety Lock Pitman Hinge Screw (front)
914F	Sewing Safety Lock Pitman Screw
39541	Sewing Safety Lock Pitman Screw Washer
271633	Sewing Safety Lock Pitman complete, Nos. 249947, 271632, two each 914F and 39541
792D	Sewing Safety Lock Screw
271802	Speed Adjusting Lever (slow speed)

Machine No. 271W2

<u>Part Number</u>	<u>Description</u>
271803	Speed Adjusting Lever Bracket
161D	Speed Adjusting Lever Bracket Screw
59D	Speed Adjusting Lever Hinge Screw
1521X	Speed Adjusting Lever Hinge Screw Nut
202248	Speed Adjusting Lever Hinge Screw Washer
271992	Starting Lever
717ALX	Starting Lever Adjusting Screw
1520J	Starting Lever Adjusting Screw Nut
271937	Starting Lever Bracket
8582	Starting Lever Bracket Dowel Pin (2)
123E	Starting Lever Bracket Screw
271729	Starting Lever Rod
61F	Starting Lever Rod Hinge Screw
271952	Starting Lever Safety
564C	Starting Lever Screw Center
58384	Starting Lever Screw Center 564C with 1508R (2)
1508R	Starting Lever Screw Center Nut
222616	Starting Lever Spring
202005	Starting Lever Spring Washer
124C	Starting Lever Stop Screw
1518J	Starting Lever Stop Screw Nut
271634	Stitch Regulating Gear, 30 teeth

Machine No. 271W2

<u>Part Number</u>	<u>Description</u>
271635	Stitch Regulating Gear, 32 teeth
271636	Stitch Regulating Gear, 36 teeth
271637	Stitch Regulating Gear, 36 teeth
271638	Stitch Regulating Gear, 36 teeth
271639	Stitch Regulating Gear, 40 teeth
271458	Stitch Regulating Gear, 40 teeth
271640	Stitch Regulating Gear, 40 teeth
	Note: Stitch Regulating Gears 271643 and 271640 are furnished with this machine unless other gears are specified on order
271459	Stitch Regulating Gear, 44 teeth
271641	Stitch Regulating Gear, 45 teeth
271642	Stitch Regulating Gear, 48 teeth
271643	Stitch Regulating Gear, 48 teeth
271644	Stitch Regulating Gear, 50 teeth
271645	Stitch Regulating Gear, 54 teeth
271646	Stitch Regulating Gear, 60 teeth
271647	Stitch Regulating Gear, 60 teeth
271648	Stitch Regulating Gear, 60 teeth
271649	Stitch Regulating Gear Driver
239515	Stitch Regulating Gear Driver Pin (spirol)
271426	Stitch Regulating Gear Retainer

Machine No. 271W2

<u>Part Number</u>	<u>Description</u>
271939	Stop Cam with two 202330
271759	Stop Cam Gear
271650	Stop Cam Gear Stud
271651	Stop Cam Gear Stud Oiling Wick
271652	Stop Cam Gear Stud Oiling Wick Clamp
265672	Stop Cam Gear Stud Retaining Ring
795C	Stop Cam Gear Stud Set Screw
271730	Stop Cam Gear Stud Washer
249741	Stop Cam Interlocking Rod
271940	Stop Cam Interlocking Rod Guide with 1619XC and 350635XC
271968	Stop Cam Interlocking Rod Guide 271940 with 1959
350635XC	Stop Cam Interlocking Rod Guide Set Screw
1619XC	Stop Cam Interlocking Rod Guide Set Screw Lock Nut
39988	Stop Cam Interlocking Rod Guide Washer (nylon)
21651	Stop Cam Interlocking Rod Spring
913F	Stop Cam Interlocking Rod Spring Regulating Thumb Screw
1638D	Stop Cam Interlocking Rod Spring Regulating Thumb Screw Nut
202330	Stop Cam Oil Packing (wick)
271653	Stop Cam Pinion with 453AL
40025	Stop Cam Pinion Position Pin



Machine No. 271W2

<u>Part Number</u>	<u>Description</u>
453AL	Stop Cam Pinion Set Screw
271495	Stop Cam Spring
389F	Stop Cam Spring Cover Screw
871F	Stop Cam Spring Stop Screw
249713	Stop Cam Spring Stop Screw Block with 457AL
457AL	Stop Cam Spring Stop Screw Block Set Screw
249922	Stop Lever
50416F	Stop Lever Hinge Screw
2102	Tension (side of Arm) Disc
1560F	Tension (side of Arm) Regulating Thumb Nut
271656	Tension (side of Arm) Releaser Lever with 140321AL
40052	Tension (side of Arm) Releaser Lever Lock Pin
1352C	Tension (side of Arm) Releaser Lever Lock Pin Screw Bushing
40053	Tension (side of Arm) Releaser Lever Lock Pin Spring
271655	Tension (side of Arm) Releaser Lever Pin (spiral)
140321AL	Tension (side of Arm) Releaser Lever Set Screw
271657	Tension (side of Arm) Releaser Lever Shaft
268072	Tension (side of Arm) Releaser Lever Shaft Collar with two 200386C
200386C	Tension (side of Arm) Releaser Lever Shaft Collar Set Screw
271949	Tension (side of Arm) Releaser Lever Spring

Machine No. 271W2

<u>Part Number</u>	<u>Description</u>
1241D	Tension (side of Arm) Releaser Lever Spring Screw Stud (2)
717ALX	Tension (side of Arm) Releaser Lever Stop Screw
1520J	Tension (side of Arm) Releaser Lever Stop Screw Nut
1469C	Tension (side of Arm) Releaser Lever Stop Screw Stud
1043F	Tension (side of Arm) Screw Stud
350060C	Tension (side of Arm) Screw Stud Set Screw
8238	Tension (side of Arm) Spring
271658	Tension (side of Arm) complete, Nos. 1043F, 1560F, 8238, 39652, 271700, 271701 and two 2102
271666	Thread Check Bracket
9544	Thread Check Cap
9543	Thread Check Disc
208AL	Thread Check Screw
9545-001	Thread Check Spring
271667	Thread Check complete, Nos. 208AL, 9544, 9545-001, 271666 and two 9543
271926	Thread (lower) Cutting Blade
271780	Thread (lower) Cutting Blade Carrier with 40038
271800	Thread (lower) Cutting Blade Carrier Lever
32F	Thread (lower) Cutting Blade Carrier Lever Hinge Screw
249534	Thread (lower) Cutting Blade Carrier Lever Spring
1241D	Thread (lower) Cutting Blade Carrier Lever Spring Screw Stud (2)

Machine No. 271W2

<u>Part Number</u>	<u>Description</u>
448ALK	Thread (lower) Cutting Blade Carrier Lever Stop Screw
1520J	Thread (lower) Cutting Blade Carrier Lever Stop Screw Nut
40038	Thread (lower) Cutting Blade Carrier Stud
271805	Thread (lower) Cutting Blade Friction Plate
228F	Thread (lower) Cutting Blade Friction Plate Screw (2)
240D	Thread (lower) Cutting Blade Screw (2)
271670	Thread (lower) Cutting Lever
1351C	Thread (lower) Cutting Lever Ball Screw
1520J	Thread (lower) Cutting Lever Ball Screw Nut
271671	Thread (lower) Cutting Lever Extension
350365C	Thread (lower) Cutting Lever Extension Screw
271749	Thread (lower) Pull-Off
141557C	Thread (lower) Pull-Off Hinge Screw
271993	Thread (upper) Cutting Blade (stationary)
934X	Thread (upper) Cutting Blade Screw
271994	Thread (upper) Cutting Blade
271995	Thread (upper) Cutting Blade Arm with 934X, 271993 and 271994
1423F	Thread (upper) Cutting Blade Arm Screw (2)
271425	Thread (upper) Cutting Blade Connecting Rod Latch with 1698C and 141627C

Machine No. 271W2

<u>Part Number</u>	<u>Description</u>
140071C	Thread (upper) Cutting Blade Driving Arm Latch Hinge Screw
271499	Thread (upper) Cutting Blade Driving Arm Latch Spring
271681	Thread (upper) Cutting Blade Driving Arm Latch Tripping Plate
201C	Thread (upper) Cutting Blade Driving Arm Latch Tripping Plate Screw
271996	Thread (upper) Cutting Blade Driving Arm with 141624C
271997	Thread (upper) Cutting Blade Driving Arm Actuating Lever
271998	Thread (upper) Cutting Blade Driving Arm Actuating Lever Spring
50166E	Thread (upper) Cutting Blade Driving Arm Actuating Lever Spring Screw Eye
141624C	Thread (upper) Cutting Blade Driving Arm Guide Screw
141627C	Thread (upper) Cutting Blade Driving Arm Ratchet Screw
1698C	Thread (upper) Cutting Blade Driving Arm Ratchet Screw Nut
271401	Thread (upper) Cutting Blade Driving Arm Safety
141624C	Thread (upper) Cutting Blade Driving Arm Screw
272000	Thread (upper) Cutting Blade Guide Plate
141626XC	Thread (upper) Cutting Blade Guide Plate Follower Screw
51064C	Thread (upper) Cutting Blade Guide Plate Screw

Machine No. 271W2

<u>Part Number</u>	<u>Description</u>
271451	Thread (upper) Cutting Cam with 141671C, 351894 and two 145E
271452	Thread (upper) Cutting Cam Follower
232709	Thread (upper) Cutting Cam Follower Hinge Stud with 263572
263572	Thread (upper) Cutting Cam Follower Hinge Stud Oil Packing (wick)
160X	Thread (upper) Cutting Cam Follower Hinge Stud Set Screw
271453	Thread (upper) Cutting Cam Follower Link
350265C	Thread (upper) Cutting Cam Follower Link Screw (2)
351894	Thread (upper) Cutting Cam Roller
141671C	Thread (upper) Cutting Cam Roller Screw Stud
145E	Thread (upper) Cutting Cam Screw
271689	Thread (upper) Cutting Lever Connection (adjustable)
350459D	Thread (upper) Cutting Lever Connection Screw
141558ALX	Thread (upper) Cutting Lever Hinge Screw
271692	Thread Guide (on Face Plate)
1423F	Thread Guide (on Face Plate) Screw
23669	Thread Guide (side of Arm) (lower)
1019AL	Thread Guide (side of Arm) (lower) Set Screw
39711	Thread Guide (side of Arm) (upper)
460AL	Thread Guide (side of Arm) (upper) Set Screw
271694	Thread Take-up Crank
1036AL	Thread Take-up Crank Position Screw

Machine No. 271W2

<u>Part Number</u>	<u>Description</u>
1258AL	Thread Take-up Crank Set Screw
271696	Thread Take-up Lever
141562C	Thread Take-up Lever Adjusting Screw
1521D	Thread Take-up Lever Adjusting Screw Nut
271793	Thread Take-up Lever Link
262138	Thread Take-up Lever Link Hinge Pin
271651	Thread Take-up Lever Link Hinge Pin Oil Wick
271790	Thread Take-up Lever Link Hinge Pin Oiling Felt
271599	Thread Take-up Lever Link Hinge Pin Oiling Felt Washer
435ALK	Thread Take-up Lever Link Hinge Pin Set Screw
271975	Thread Take-up Lever Link Oiling Felt
241189	Thread Take-up Lever Oil Packing (wick)
271699	Thread Take-up Lever complete, Nos. 1521D, 141562C, 271696 and 271793
39652	Thread Take-up Spring
271700	Thread Take-up Spring Regulator with 350060C
271701	Thread Take-up Spring Regulator Oil Seal Ring (rubber)
446ALK	Thread Take-up Spring Regulator Set Screw

Accessories

<u>Part Number</u>	<u>Description</u>
233028	Bobbin (2)
249698	Gauge, for setting length of buttonhole, with 200137X and 249789
249789	Gauge Chain and Ring
200137X	Gauge Chain and Ring Screw
271899	Knife, 3/8 inch
271903	Knife, 5/8 inch
271904	Knife, 11/16 inch
271797	Machine Driving Belt (endless) (5/16 inch diameter 46 inches long)
271703	Machine Hinge Connection (2)
250408	Machine Rest (high) with 232982 and two wood screws 1 inch No. 12
232982	Machine Rest Cushion (leather) for 250408
71X1Y	Needles, Chromium finish, six, size 14
120346	Oiler (copper plated) with 120347
120347	Oiler Spout, 8½ inches long
11831	Screwdriver (5 in. blade) (Machine, large)
228476	Screwdriver (bobbin case)
259477	Screwdriver
271636	Stitch Regulating Gear, 36 teeth
271638	Stitch Regulating Gear, 36 teeth
271641	Stitch Regulating Gear, 45 teeth
271642	Stitch Regulating Gear, 48 teeth

Accessories

<u>Part Number</u>	<u>Description</u>
271645	Stitch Regulating Gear, 54 teeth
271926	Thread (lower) Cutting Blade
255513	Tweezers
21654	Wrench
23535	Wrench
232935	Wrench (2) for 53561C
239353	Wrench, for 350713ALK
249820	Wrench
249945	Wrench
255540	Wrench
255541	Wrench
267242	Wrench, for 141547AL

Bobbin Winder

271704	Bobbin Winder Base
161D	Bobbin Winder Base Screw
240245	Bobbin Winder Base Screw Retaining Spring
271705	Bobbin Winder Frame
271706	Bobbin Winder Frame 271705 with 225345 and 271711
50356D	Bobbin Winder Frame Hinge Screw
1620X	Bobbin Winder Frame Hinge Screw Nut
249716	Bobbin Winder Frame Spring
271798	Bobbin Winder Friction Ring (rubber)



Accessories

Bobbin Winder

<u>Part Number</u>	<u>Description</u>
277707	Bobbin Winder Pulley
271708	Bobbin Winder Pulley 271707 with 271710
271709	Bobbin Winder Pulley Bracket
171ALD	Bobbin Winder Pulley Bracket Screw
271710	Bobbin Winder Pulley Shaft
239241	Bobbin Winder Pulley Shaft Retaining Ring
225345	Bobbin Winder Spindle
271711	Bobbin Winder Spindle Pulley
271712	Bobbin Winder Stop Latch
35D	Bobbin Winder Stop Latch Hinge Screw
271713	Bobbin Winder complete, Nos. 35D, 1620X, 50356D, 239241, 249716, 271704, 271706, 271708, 271709, 271712, 271728, two each 161D, 171ALD and 240245
2455	Bobbin Winder Tension Disc
1562X	Bobbin Winder Tension Regulating Thumb Nut
418D	Bobbin Winder Tension Screw Stud
232515	Bobbin Winder Tension Spring
271948	Bobbin Winder Tension complete, Nos. 418D, 1562X, 232515 and two 2455
271714	Bobbin Winder Thread Guide
271715	Bobbin Winder Thread Guide 271714 with 271948
792D	Bobbin Winder Thread Guide Screw

Accessories

Bobbin Winder

<u>Part Number</u>	<u>Description</u>
271717	Bobbin Winder with Thread Guide complete, Nos. 271713, 271715 and two 792D

Driving Equipment

228909	Clamp Lifting Chain, 36 inches long, with 39575 and 39576
39575	Clamp Lifting Chain Hook (large)
39576	Clamp Lifting Chain Hook (small)
228347	Starting Chain (lower) 10½ inches long
228348	Starting Chain (upper) 27 inches long
228333	Starting Chain Cushion Spring
39575	Starting Chain Hook (large)
39576	Starting Chain Hook (small)
228349	Starting Chain complete, Nos. 228333, 228347, 228348, two each 39575 and 39576
14372	Treadle
51074R	Treadle Bolt
67425	Treadle Bolt Lock Washer
23250	Treadle Bolt Washer
14373	Treadle Extension
50581R	Treadle Extension Screw
2718R	Treadle Extension Screw Washer
17881	Treadle Shaft
14374	Treadle Spring

Accessories

Driving Equipment

<u>Part Number</u>	<u>Description</u>
14375	Treadle Stand
228757	Treadle complete, Nos. 2718R, 14372, 14373, 14374, 14375, 17881, 50581R, two each 23250, 51074R and 67425 (2)

Machine Base

271718	Belt Guard
271719	Belt Guard 271718 with 271751, two each 217E and 228661
228661	Belt Guard Cushion (rubber)
271732	Belt Guard Hinge
389X	Belt Guard Hinge Screw
271751	Belt Guard Lock Spring
217E	Belt Guard Lock Spring Screw
271721	Machine Base with 243798, 243799, 271723, two each 203E, 271725, 271778, 271779, four each 50615X, 271722, 271762 and two wood screws 1½ inches, No. 12 F.H.
271722	Machine Base Cushion (rubber)
271762	Machine Base Cushion Cap
243798	Machine Base Oil Level Indicator
243799	Machine Base Oil Level Indicator Oil Seal (neoprene)
271723	Machine Base Oil Reservoir Cover
203E	Machine Base Oil Reservoir Cover Screw
271725	Machine Hinge Connection Bracket

## Accessories

### Machine Base

<u>Part Number</u>	<u>Description</u>
50615X	Machine Hinge Connection Bracket Screw
271778	Machine Hinge Connection Pin (spirol)
271779	Machine Hinge Connection Pin Sleeve (plastic)
271726	Machine Base and Belt Guard Complete, Nos. 271719, 271721, two 271732 and eight 389K

### Motor Mount and Belt Tightener

150701	Belt Tightener Hinge Plate Adjusting Screw
150783	Belt Tightener Hinge Plate Adjusting Screw 150701 with 51655R
151066	Belt Tightener Hinge Plate Adjusting Screw Hinge Pin
151068	Belt Tightener Hinge Plate Adjusting Screw Hinge Pin Retaining Ring
9281	Belt Tightener Hinge Plate Adjusting Screw Hinge Pin Washer
51655R	Belt Tightener Hinge Plate Adjusting Screw Nut
151219	Belt Tightener Motor Plate
151220	Belt Tightener Motor Plate Adjusting Screw Hinge Bracket
151221	Belt Tightener Motor Plate Hinge Bracket
151222	Belt Tightener Motor Plate Hinge Bracket Pin
50807R	Belt Tightener Motor Plate Screw
126150	Motor Bolt Lock Washer
1778R	Motor Bolt Nut

Accessories

Motor Mount and Belt Tightener

<u>Part Number</u>	<u>Description</u>
9842	Motor Bolt Washer
151369	Motor Mount and Belt Tightener Screw Stud 1 3/8 inch long
151223	Motor Mount and Belt Tightener Complete, Nos. 51655R, 150783, 151066, 151219, 151220, 151221, 151222, two each 9281, 151068, four each 50807R, 151369, eight each 1778R, 9842 and 126150

Thread Unwinder

For Two Spools

228764	Thread Unwinder Spool Pin
228766	Thread Unwinder Spool Rest (for two spools) (flat) with 201254C
150203	Thread Unwinder Spool Rest Cushion (felt)
228767	Thread Unwinder Spool Rest Rod
201254C	Thread Unwinder Spool Rest Set Screw
228768	Thread Unwinder Spool Stand
228769	Thread Unwinder Thread Guide
228770	Thread Unwinder Thread Guide Holder (for one or two Guides)
228774	Thread Unwinder Thread Guide Rod
228776	Thread Unwinder (for two spools) complete, Nos. 228766, 228767, 228768, 228770, 228774, two each 150203, 228764, 228769 and three wood screws 7/8 inch, No. 12 R.H.B.

Accessories

Miscellaneous Parts

Used in Conjunction with Thread Unwinder

60913	Thread Unwinder Spool Weight with 60914
60914	Thread Unwinder Spool Weight Center Pin
27739	Thread Unwinder Thread Cone (wood)
225390	Thread Unwinder Thread Cone Holder